



PORCELAIN CYCLONE – RECOMMENDED INSTRUCTIONS (For Maximum Durability)

Please make sure whoever is using the Porcelain Cyclone follows these important steps for maximum durability:

- 1) DIP IN COOL WATER before drilling and about every 5 seconds during drilling (more often when going through harder materials).** We find dipping in cool water is more effective at cooling the bits than spraying.
- 2) FIRM PRESSURE: Let the bit do the work - Do not apply excessive pressure.** Place the drill bit on the specified mark, apply pressure, listen for a slight CRUNCH, and start your drilling process.
- 3) USE PROPER DRILLING SPEED: Cyclone: 600 rpms** and slowed down while breaking through the hole.



- The Cyclone can be used in a Handheld or Hammer Drill.
- Do not use dull or damaged bit.
- Wear ANSI-approved safety goggles and heavy-duty work gloves during use and when handling bit.

NOT FOLLOWING THESE INSTRUCTIONS WILL PUT EXCESSIVE WEAR ON THE PORCELAIN CYCLONE