



PORCELAINPLUS CYCLONE® – RECOMMENDED INSTRUCTIONS (For Maximum Durability)

Please make sure whoever is using the PorcelainPlus Cyclone® follows these important steps for maximum durability (Here is an 18 second video demonstrating the proper use of the PorcelainPlus Speedbit: <https://youtu.be/h9zqVHCLAE>).

- 1) **DIP IN WATER before drilling and about every 5 seconds during drilling (more often when going through harder materials).** We find dipping in water is more effective at cooling the PorcelainPlus bits than spraying.
- 2) **FIRM PRESSURE: Let the bit do the work - Do not apply excessive pressure.** Place the drill bit on the specified mark, apply pressure, listen for a slight CRUNCH, and start your drilling process.
- 3) **USE PROPER DRILLING SPEED: Cyclone: 600 rpms** and slowed down while breaking through the hole.



- The Cyclone can be used in a Handheld or Hammer Drill.
- Do not use dull or damaged bit.
- Wear ANSI-approved safety goggles and heavy-duty work gloves during use and when handling bit.

NOT FOLLOWING THESE INSTRUCTIONS WILL PUT EXCESSIVE WEAR ON THE PORCELAINPLUS CYCLONE®